

Name Vitrified Clay Products

Product ID Vitrified Clay Pipe

MasterFormat

33 30 00.00 Utilities: Sanitary Sewerage  
Utilities

Website www.ncpi.org

Manufacturer National Clay Pipe Institute  
Address N6369 US Hwy 12  
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Description A pipe made from various clays or combinations thereof which are shaped, dried, and fired to a point where the glass-forming components fuse to form a bond between the crystalline grains.

Release Date 2013-08-20

Self-declared

Expiry Date 2016-08-20

Second Party

HPD URL <http://hpd.pharosproject.net/uploads/files/hpds/165/102-20130820215318.pdf>

Third Party

Certifier  
Certificate #

### SUMMARY DISCLOSURE

The content of this product was assessed for health hazard warnings as required using Pharos

#### Residuals Disclosure

- measured 100 ppm (ideal)
- measured 1000 ppm
- predicted by process chemistry
- as per MSDS (10,000 ppm)
- not disclosed
- other

#### Full Disclosure of Intentional Ingredients

Yes  No

#### Full Disclosure of Known Hazards

Yes  No

#### Notes

#### Contents in Descending Order of Quantity

Clay and Shale , Water , Grog , urethane dimethacrylate , Steel , Latex , Wood Fiber - unspecified , BARIUM CARBONATE , POLYESTER , STYRENE BUTADIENE RUBBER (SBR) , (+)-menthyl acetate

#### Hazards

- PBT (Persistent Bioaccumulative Toxic)
- Cancer
- Gene Mutation
- Development
- Reproductive
- Endocrine
- Respiratory
- Neurotoxicity
- Mammal
- Skin or Eye
- Aquatic toxicity
- Land toxicity
- Physical hazard
- Global warming
- Ozone depletion
- Multiple
- Unknown

#### Total VOC Content

Material (g/L) N/A

Does the product contain exempt VOCs?

N/A  Yes  No

Regulatory (g/L) N/A

Are there VOC-free tints available?

N/A  Yes  No

#### Notes

#### Certifications + Compliance

VOC Emissions Not tested

VOC Content N/A

Multi-attribute MTS SMART Building Product Standard - Gold (2006)

The HPD Standard is solely a declaration of product content and direct health hazards associated with exposure to its individual contents. It is not a full assessment of environmental impacts from the life cycle of this product. It is not an assessment of risks associated with actual use of the product. It does not address the potential health impacts of substances used or created during manufacture that do not appear in the final product as residuals, nor substances created during combustion or other degradation processes.

This Health Product Declaration was generated following the requirements of the noted Standard version and is valid for a total of three years after date of issue or three months after a substantive change of product contents occurs. Users should verify that this Health Product Declaration is compliant with the most current version of the HPD Standard. Accuracy of claims made in this Health Product Declaration is the sole responsibility of the listed manufacturer and certifier (if applicable). The HPD Collaborative does not warrant any claim made herein, explicit or implicit. The HPD Standard is an "open standard" developed and managed by the HPD Collaborative, a nonprofit organization. For more information, visit [hpdcollaborative.org](http://hpdcollaborative.org).

## CONTENT IN DESCENDING ORDER OF QUANTITY

All ingredients must be assessed for health warnings against Priority Hazard Lists, regardless of disclosure level.

Priority Hazard Lists and information on the GreenScreen Benchmarks can be found at [www.hpdcollaborative.org/hazardlists](http://www.hpdcollaborative.org/hazardlists).

**GS:** GreenScreen Benchmark; **RC:** Recycled Content; **PC:** Post Consumer; **PI:** Post Industrial (Pre-consumer); **BO:** Both; **Nano:** comprised of nanoscale particles or nanotechnology

| Name                                  | CAS RN                                   | % weight | GS | RC | Nano | Role                                                                                                                                                                                       |
|---------------------------------------|------------------------------------------|----------|----|----|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Hazard                                | Warnings                                 |          |    |    |      | Notes                                                                                                                                                                                      |
| <b>Clay and Shale</b>                 | Unknown                                  | 94 %     |    | N  | N    | Primary raw material which is quarried and brought to VCP facilities.                                                                                                                      |
| None found                            | No warnings found on HPD Priority lists  |          |    |    |      |                                                                                                                                                                                            |
| <b>Water</b>                          | Unknown                                  | 9.6 %    |    | N  | N    | Used in the extrusion process to form the pipe but removed during drying and kiln firing                                                                                                   |
| None found                            | No warnings found on HPD Priority lists  |          |    |    |      |                                                                                                                                                                                            |
| <b>Grog</b>                           | Unknown                                  | 4.6 %    |    | PI | N    | Grog is unusable vitrified clay which is purchased and put back into the manufacture of new product. Grog is sent back to the grinding operation and is recycled back through the process. |
| None found                            | No warnings found on HPD Priority lists  |          |    |    |      |                                                                                                                                                                                            |
| <b>urethane dimethacrylate</b>        | 72869-86-4                               | 0.66 %   | U  | N  | N    | Urethane material for compression joints                                                                                                                                                   |
| None found                            | No warnings found on HPD Priority lists  |          |    |    |      |                                                                                                                                                                                            |
| <b>Steel</b>                          | 12597-69-2                               | 0.07 %   |    | N  | N    | Stainless Steel (Series 316) is utilized as the collar material on the specialized jacking pipe                                                                                            |
| None found                            | No warnings found on HPD Priority lists  |          |    |    |      |                                                                                                                                                                                            |
| <b>Latex</b>                          | Unknown                                  | 0.01 %   |    | N  | N    | process additive- some of our factories apply this latex liquid on the bell ends after extrusion to ensure uniform drying prior to the firing process                                      |
| None found                            | No warnings found on HPD Priority lists  |          |    |    |      |                                                                                                                                                                                            |
| <b>Wood Fiber - unspecified</b>       |                                          | 0.04 %   |    | N  | N    | Particle board is used at pipe ends on the jacking pipes to transfer axial forces during installation                                                                                      |
| None found                            | No warnings found on HPD Priority lists  |          |    |    |      |                                                                                                                                                                                            |
| <b>BARIUM CARBONATE</b>               | 513-77-9                                 | 0.19 %   | U  | N  | N    | process additive to ensure uniform color after firing                                                                                                                                      |
| <b>MAMMALIAN</b>                      | EU R-Phrases: R22: Harmful if swallowed. |          |    |    |      |                                                                                                                                                                                            |
| <b>POLYESTER</b>                      | 113669-95-7                              | 0.08 %   |    | N  | N    | Polyester material for compression joints                                                                                                                                                  |
| None found                            | No warnings found on HPD Priority lists  |          |    |    |      |                                                                                                                                                                                            |
| <b>STYRENE BUTADIENE RUBBER (SBR)</b> | 9003-55-8                                | 0.14 %   | U  | N  | N    | Rubber Couplings to join plain end pipe barrels. Also used as the elastomer for the jacking pipe joint                                                                                     |
| None found                            | No warnings found on HPD Priority lists  |          |    |    |      |                                                                                                                                                                                            |
| <b>(+)-menthyl acetate</b>            | 29066-34-0                               | 0.01 %   | P1 | N  | N    | Primer applied to vitrified body to ensure adhesion of jointing materials                                                                                                                  |
| <b>MULTIPLE</b>                       | VwVwS: Class 2 Hazard to Waters          |          |    |    |      |                                                                                                                                                                                            |

## CERTIFICATIONS AND COMPLIANCE

**Certifying Party** = First: Manufacturer's self-declaration; Second: Verification by trade association or other interested party; Third: Verification by independent certifier (ideal).

Applicable facilities = Manufacturing sites to which testing applies.

| Type             | Standard or Certification                         |            |             | Certifier or Laboratory                                                                                                           |
|------------------|---------------------------------------------------|------------|-------------|-----------------------------------------------------------------------------------------------------------------------------------|
|                  | Certifying Party                                  | Issue Date | Expiry Date | Certificate URL                                                                                                                   |
|                  | Applicable Facilities                             |            |             | Notes                                                                                                                             |
| VOC Emissions    | Not tested                                        |            |             |                                                                                                                                   |
|                  |                                                   |            |             |                                                                                                                                   |
| VOC Content      | N/A                                               |            |             |                                                                                                                                   |
|                  |                                                   |            |             |                                                                                                                                   |
| Recycled Content | Not tested                                        |            |             |                                                                                                                                   |
|                  |                                                   |            |             |                                                                                                                                   |
| Multi-attribute  | MTS SMART Building Product Standard - Gold (2006) |            |             | Institute for Market Transformation to Sustainability (MTS)                                                                       |
|                  | 3rd party independent certification               | 2011-09-13 | 2014-09-13  | <a href="https://mts.sustainableproducts.com/SMaRT_Certified.html#nogo">mts.sustainableproducts.com/SMaRT_Certified.html#nogo</a> |
|                  | All                                               |            |             |                                                                                                                                   |

**ACCESSORY MATERIALS**

This section is for additional products required by warranty or recommended by the manufacturer for installation (such as adhesives, fasteners, or factory coatings) or for maintenance, cleaning, or operations. Refer to Health Product Declarations, published separately, for a complete view of these products. Note: This declaration is not intended to address hazards of the installation process.

| Required or Recommended Product                                                                                                                                                | URL for Companion Health Product Declaration |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------|
| <b>Condition when required or recommended and/or other notes</b>                                                                                                               |                                              |
|                                                                                                                                                                                |                                              |
| Vegetable Oil Based Soap                                                                                                                                                       |                                              |
| Lubricates pipe gaskets for safe and efficient assembly. Supplied in a paste or liquid; is a stable blend of vegetable oil, soaps and surfactants with no petroleum additives. |                                              |

**NOTES**

NCPI Manufacturers: Gladding McBean; Logan Clay Products Company; Building Products Company; Mission Clay Products. Our manufacturers are proud to provide the longest lasting, most durable and sustainable sewer pipe ever produced.